CUTTING

месатоме **Т305**

ROBUST AND FLEXIBLE MANUAL CUTTING MACHINE

REF. 50220

Robust and flexible, the MECATOME T305 accepts Ø250 & Ø300mm cutting discs. Its rotation speeds ranging from 1000 to 4000 RPM allow the use of diamond discs as well as resinoids. Its stainless steel pallet table is compatible with all clamping systems on the market and its plunge cutting movement makes it the ideal machine for routine cutting.



Check the technical specifications of the MECATOME T305







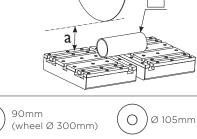


Cleaning gun

4 point lubrication



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210 x 50mm

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MecatomeT305

* This cutting diagram has been designed for informational purposes. It represents the theoretical maximum cutting capacity. The described cutting capacities can be increased depending on the materials, the cutting frequency and selected flanges.

CHARACTERISTICS

HOOD

Туре	Metal Frame & PETG Stainless steel cutting chamber
Safety	Mechanical locking of the hood during cutting Braked stopping of the cut-off wheel Zero speed check before unlocking the hood
Fumes extraction	Option: mist extraction with fluid recovery

MOTORISATION - POWER SUPPLY

Nominal power S2	3700W
Nominal power S3	4000W
Motor	Asynchronous motor controlled by frequency inverter
Power supply	400V - Three-phase - 50/60Hz

CUT-OFF WHEEL

Type of cut-off wheel	Resinoid & Metallic	
Size of the cut-off wheel	from Ø 250 à Ø 300mm	
Rotation speed	1000 to 4000 RPM	
Arbor size	25.4mm	

CONTROL

Control interface	
Security access	

Touchscreen Visualization of the motor load Can be activated

CUTTING

Cutting modes	Manual	
Distance between cut-oof wheel and table	90mm (with Ø 300mm cut-off wheel)	
Table type	Treated aluminum table, interchangeable stainless steel pallets	
Holders	T-slotted table (12mm) accepting all commercial clamping systems	

LUBRICATION - COOLING

Type of lubrication	By pump, flow rate 70L/min
Recirculation tank	External - Capacity 55L
Type of filtration	Washable 100µm cloth filter, optional magnetic filter
Method of directing pumped coolant	2 lubrication points integrated in cut-off wheel guard 2 orientable lubrication points

ERGONOMICS

Internal lighting	LED lighting integrated into the hood (IP 68)
Spray nozzle for cleaning	Integrated
Cutting disc change	Tool-less cut-off wheel changing system
No-load sound level	< 70 dB

ACCESSORIES

STAINLESS STEEL VICE & CLAMPING SYSTEMS

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Left quick clamping vice 45mm height removable jaw + rear jaw Ref. 50236



Right quick clamping vice 45mm height + moving jaw Ref. 50235

Left quick clamping vice 70mm height removable jaw + rear jaw Ref. 50241

Right quick clamping vice 70mm height removable



Left quick clamping vice 45mm height removable jaw+ rear jaw Ref. 50246

TABLES & POSITIONNEMENT



Right quick clamping vice

45mm height removable

jaw+ rear jaw

Kit of v positioning

supports

Ref. 50370

Ref. 51006

Ref. 50245



Stainless steel V-type moving jaw for clamping vice 45mm height Ref. 51282 Stainless steel V-type

moving jaw for clamping vice 45mm height Ref. 50243

Ref. 50616



Special fragile samples "Delrin" thermoplastic moving jaw for clamping vice 45mm Ref. 51283

Special fragile samples "Delrin" thermoplastic moving jaw for clamping vice 45mm Ref. 50242





Kopal Kit Ref. 50613

Kopal Clamp



OTHER ACCESSORIES

Manual transversal table

Ref. 50244





Ref. 50222





Suction & extraction Ref. 51273



cutting machine

Ref. 51275





Analogical refractometer Brix 0-10 Ref. 19074



